



# **11th High-level Officials Meeting - Asia Pacific Regional Forum for Health and Environment**

## **Thursday, 23 November 2023**

**Session 4 Recap and Closing Session - Session 4.1: Recap of the Forum and Way Forward (14:00 - 15:00)**

**Session 4 Recap and Closing Session - Closing Ceremony (15:00 - 15:15)**